



HAOSHENG VINA CO., LTD

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TECHNICAL DATA SHEET Product : 'VINAPET' PET Chips

Quality:

Grade : A-grade (G084A)
Type : Polyester PET Bottle grade
Pellet Weight : 17.0 ± 1.5 mg / pellet

Properties:

I.V. : 0.84 ± 0.02 dl / g
COOH : ≤ 35 mmol / kg
DEG : 1.3 ± 0.2 %
Specific Gravity : 1.39 ± 0.01
Bulk Density : 0.9 ± 0.1 gms / cm³
Melting Point : $248 \pm 2^{\circ}\text{C}$
Color 'B' value : ≤ 2
Color 'L' value : ≥ 85
Acetaldehyde content : < 1 ppm
Moisture content : < 0.2 %
Physical appearance : Normal white chips, free from oil, dirt, dust, contaminants or any foreign matter.

Packing details:

1.1 MT bags

Packet weight : 1100 kg
Bags per 20' container : 20 nos
Net weight per 20' container : 22,000kg

(Note : the above specifications are for customers who use PET chips for specific application to produce Bottle grade performs. Deliveries are executed based on specific approval of samples or acceptance by customer.)